

**Lampiran 1 Jadwal Penelitian**

| No | Keterangan               | Waktu Penelitian |   |   |   |       |   |   |   |     |   |   |   |      |   |   |   |      |   |   |   |
|----|--------------------------|------------------|---|---|---|-------|---|---|---|-----|---|---|---|------|---|---|---|------|---|---|---|
|    |                          | Maret            |   |   |   | April |   |   |   | Mei |   |   |   | Juni |   |   |   | Juli |   |   |   |
|    |                          | 1                | 2 | 3 | 4 | 1     | 2 | 3 | 4 | 1   | 2 | 3 | 4 | 1    | 2 | 3 | 4 | 1    | 2 | 3 | 4 |
| 1  | Penyusunan Proposal      | ■                | ■ | ■ | ■ |       |   |   |   |     |   |   |   |      |   |   |   |      |   |   |   |
| 2  | Seminar proposal         |                  |   |   |   | ■     |   |   |   |     |   |   |   |      |   |   |   |      |   |   |   |
| 3  | Ekstraksi                |                  |   |   |   |       | ■ | ■ |   |     |   |   |   |      |   |   |   |      |   |   |   |
| 4  | Pembuatan granul         |                  |   |   |   |       |   |   |   |     | ■ |   |   |      |   |   |   |      |   |   |   |
| 5  | Evaluasi granul          |                  |   |   |   |       |   |   |   |     |   | ■ | ■ | ■    | ■ |   |   |      |   |   |   |
| 6  | Penyusunan laporan akhir |                  |   |   |   |       |   |   |   |     |   |   | ■ | ■    | ■ | ■ |   |      |   |   |   |
| 7  | Sidang hasil             |                  |   |   |   |       |   |   |   |     |   |   |   |      | ■ |   |   |      |   |   |   |

**Lampiran 2. Validasi Sumber Pustaka****VALIDASI SUMBER PUSTAKA**

Nama : Eka Salma Firdausi Nur Yumaheka

NIM : 2004101004

Program Studi : Farmasi

Fakultas : Ilmu Kesehatan dan Sains

Dosen Pembimbing : 1. Apt. Weka Sidha Bhagawan, M. Farm  
2. Dr. Drh Cicilia Novi Primiani, M. Pd.

Judul : Optimasi dan Evaluasi Sediaan Granul Ekstrak Etanol  
96% Daun Genitri (*Elaeocarpus ganitrus*) Menggunakan  
Metode Granulasi Basah.

**Lampiran 2. Validasi Pustaka**

| Sumber Pustaka   | Halaman |         | Hasil Validasi |              |
|--|---------|---------|----------------|--------------|
|  | Pustaka | Skripsi | Sesuai         | Tidak Sesuai |
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Pembimbing 1

Apt. Weka Sidha Bhagawan, M. Farm  
NIDN. 2024118801

**Lampiran 3. Surat Izin Penelitian**

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|  | <b>UNIVERSITAS PGRI MADIUN</b><br><b>FAKULTAS ILMU KESEHATAN DAN SAINS</b><br>Jalan Setiabudi No. 85 Madiun 63118, Telepon (0351) 462986, Fax. (0351) 459400<br>Website: <a href="http://www.unipma.ac.id">www.unipma.ac.id</a> Email: <a href="mailto:rektorat@unipma.ac.id">rektorat@unipma.ac.id</a><br>Website Fakultas: <a href="http://fiks.unipma.ac.id">fiks.unipma.ac.id</a> Email: <a href="mailto:fiks@unipma.ac.id">fiks@unipma.ac.id</a> |
|---|---|

Nomor : 074/N/FIKS/UNIPMA/2024  
Lamp : -  
Hal : Permohonan Ijin Penelitian Skripsi

Kepada Yth. : Kaprodi Farmasi UNIPMA  
Lantai 5 Laboratorium Terpadu UNIPMA  
Jl. Letkol Soewarno Kanigoro Kota Madiun.

Dengan Hormat,  
Dengan ini kami menerangkan bahwa:

Nama : Eka Salma Firdausi Nur Yumaheka  
NIM : 2004101004

Adalah mahasiswa Universitas PGRI Madiun

Fakultas : Fakultas Ilmu Kesehatan dan Sains  
Program Studi : Farmasi

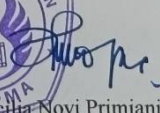
Kami mohon bantuan Bapak/Ibu untuk mengizinkan mahasiswa tersebut untuk melaksanakan penelitian untuk penyusunan skripsi yang berjudul:

**"Optimasi dan Evaluasi Sediaan Granul Ekstrak Etanol 96% Daun Genitri (Elaeocarpus ganitrus) Dengan Metode Granulasi Basah"**

Adapun hal-hal atau persyaratan yang diperlukan berkaitan dengan permohonan data diatas, supaya disampaikan kepada yang bersangkutan.

Demikian atas perhatian dan bantuan yang diberikan diucapkan terima kasih.

Madiun, 20 Mei 2024  
Dekan FIKS,

  
Dr. drh. Cecilia Novi Primiani, M.Pd  
NIDN. 0727116903

## Lampiran 4. Determinasi Tanaman



PEMERINTAH PROVINSI JAWA TIMUR  
DINAS KESEHATAN  
UPT LABORATORIUM HERBAL MATERIA MEDICA BATU

Jl. Lahor No. 87 Kota Batu  
Jl. Raya 228 Kejayan Kabupaten Pasuruan  
Jl. Kolonel Sugiono 457 – 459 Kota Malang  
Email : materiamedicabatu@jatimprov.go.id



SERTIFIKAT PRODUKSI DAN PENGUJIAN MUTU SIMPLISIA

No. 067/1046/102.20/2023

**PRODUKSI**

TANGGAL PENERIMAAN : 10 APRIL 2023  
NAMA TANAMAN OBAT : GENITRI (*Elaeocarpus ganitrus* Roxb. ex G.Don)  
NOMOR BETS : 230410.GTR.F.MLG.WIKA.136  
BERAT TANAMAN OBAT : 14,89 KG  
FOTO TANAMAN OBAT :



HASIL SETELAH SORATASI BASAH : TIDAK ADA GULMA / BAHAN ASING  
SUMBER AIR PENCUCIAN : SUMUR  
PROSES PENCUCIAN : AIR MENGALIR  
FREKUENSI PEMBILASAN : 3 KALI  
ALAT PENGUBAHAN BENTUK : TIDAK DILAKUKAN  
HASIL SETELAH PENGUBAHAN BENTUK : TIDAK DILAKUKAN  
TANGGAL MULAI PENGERINGAN : 10 APRIL 2023  
METODE PENGERINGAN : OVEN  
SUHU : OVEN = 50°C  
TANGGAL SELESAI PENGERINGAN : 10 APRIL 2023  
BERAT SIMPLISIA : 14,89 KG  
FOTO SIMPLISIA :



HASIL SETELAH SORTASI KERING : TIDAK ADA BAHAN ASING  
SIMPLISIA KERING KESELURUHAN  
RENDEMEN : 100%

**PENGUJIAN  
MUTU**

ORGANOLEPTIK TANAMAN OBAT : TUNGGAL, TERSEBAR, LONJONG, TEPI BERGERIGL, UJUNG MERUNCING, PANGKAL RUNCING, PANJANG 8-20 CM, LEBAR 3-6 CM, BERTANGKAI PENDEK, PERTULANGAN MENYIRIP, HIAU.  
ORGANOLEPTIK SIMPLISIA : -  
SUSUT PENDINGINAN : 4,6%

Batu, 05-05-2023

Kepala UPT Laboratorium Herbal Materia Medica Batu

Achmad Mabnur, S.KM., M.Kes.  
Pembina  
NIP. 19680203 199203 1 004

- UU ITE No 11 Tahun 2008 Pasal 5 Ayat 1


" Informasi Elektronik dan/atau Dokumen Elektronik dan/atau hasil cetaknya merupakan alat bukti hukum yang sah. "

- Dokumen ini telah ditandatangani secara elektronik menggunakan sertifikat elektronik yang diterbitkan BSrE





# Lampiran 5. CoA Laktosa



250 CAMELOT DRIVE, FOND DU LAC, WI, 54835 Phone: 1-800-772-3210 Fax: 1-920-922-2921

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**CERTIFICATE OF ANALYSIS**

REQUESTED BY: \_\_\_\_\_ P.O. # : 1876-1  
 ORDER # : SO1036739  
 Expected Ship Date: 02/24/2023

PLANT NO. 91-287 LICENSE NO. 0120940  
 PRODUCED AT:  
 8895 ASH & SHERBET ROAD  
 BROWNVILLE, WI 53006  
 USA  
 PRODUCT: 3528 - Laktovan-Gibber 220m-2500 FL Grade A  
 QUANTITY: 761.80 BBL

| Lot Number | Mfg Date | Exp Date | % LACTOSE | % PROTEIN | % TOTAL SOLIDS | CFU/ML | CFU/GRAM | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML | CFU/100G | CFU/100ML |  |
|------------|----------|----------|-----------|-----------|----------------|--------|----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|----------|-----------|--|
| ABW10-1    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 77.87    | 45.30    | NES       | 45       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-2    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 76.60    | 45.30    | NES       | 44       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-3    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 76.35    | 45.30    | NES       | 42       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-4    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 77.52    | 45.30    | NES       | 43       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-5    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 74.62    | 45.30    | NES       | 41       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-6    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 72.79    | 45.30    | NES       | 39       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-7    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 78.13    | 45.30    | NES       | 43       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |
| ABW10-8    | 11/29/22 | 11/29/24 | 5.00      | 3.00      | 13.12          | -1     | 78.13    | 45.30    | NES       | 43       | 80.00     | 6.70     | NES       | A        | 100.00    | -1       |           |          |           |          |           |          |           |  |

**Certificate of Conformance**


I hereby certify that the milk products in the attached manifest were produced from raw milk meeting the somatic cell (400,000 per ml) and bacterial standard plate count (100,000 per ml) requirements of the Regulation (FC) No 853/2004 Annex III, Section IX, Chapter LIII Criteria for Raw Milk.

PRODUCT NAME, LOT NUMBERS AND MANUFACTURING DATES COVERED BY THIS CERTIFICATE OF CONFORMANCE ARE LISTED ABOVE.

01/15/1/2023

Product of U.S.A.

Gale Beard  
Director, Quality Assurance

  
 S. Farn  
 act. Muhammad Rismah Maulana, S Farn  
 446 94/S/PA/74 DP/MTSP/2022

## Lampiran 6. CoA PVP K-30

COA Code: JHNHPK30PG(USP41)0002


**JH Nanhang Life Sciences Co., Ltd.**  
**Certificate of Analysis**

| Product Name  | Povidone K30                             | Batch No.  | PK30-210316F23  | Date of Mfg     | 20210316     |
|---|--|--|-----------------|-----------------|--------------|
| Quantity  | 6000KG                                   | Packaging  | 25KG/Fibre Drum | Expiry Date     | 20250315     |
| Source  | PVP Workshop                             | Reference  | USP41           |                 |              |
| No.   | Items                                    | Specification  |                 |                 | Test Results |
| 1.  | Appearance                               | White or yellowish-white, hygroscopic powder                                     |                 |                 | Complies     |
| 2.  | Solubility                               | Freely soluble in water, ethanol 96%, methanol, very slightly soluble in acetone |                 |                 | Complies     |
| 3.  | Identifications A, B, C, D, E            | Positive   |                 |                 | Complies     |
| 4.  | Appearance of solution                   | Clear and NMT B <sub>6</sub> , B <sub>7</sub> , or B <sub>8</sub>                |                 |                 | Complies     |
| 5.  | pH                                       | 3.0-5.0  |                 |                 | 3.5          |
| 6.  | K-Value                                  | 27.0-32.4  |                 |                 | 29.1         |
| 7.  | Aldehydes, ppm                           | ≤ 500  |                 |                 | 54.2         |
| 8.  | Peroxides, ppm                           | ≤ 400  |                 |                 | 22.6         |
| 9.  | Formic acid, %                           | ≤ 0.5  |                 |                 | 0.2          |
| 10.   | Hydrazine, ppm                           | ≤ 1  |                 |                 | <1           |
| 11.   | Impurity A(1-vinylpyrrolidin-2-one), ppm | ≤ 10   |                 |                 | 0.30         |
| 12.   | Impurity B(2-pyrrolidone), %             | ≤ 3.0  |                 |                 | 1.1          |
| 13.   | Heavy metals, ppm                        | ≤ 10   |                 |                 | <10          |
| 14.   | Lead, ppm                                | ≤ 10   |                 |                 | <10          |
| 15.   | Water, %                                 | ≤ 5.0  |                 |                 | 2.8          |
| 16.   | Sulphated ash, %                         | ≤ 0.1  |                 |                 | 0.07         |
| 17.   | Nitrogen content, %                      | 11.5 - 12.8  |                 |                 | 12.1         |
| 18.   | * Total Aerobic Plate count, CFU/g       | ≤ 100  |                 |                 | <10          |
| 19.   | * Total Mold/Yeast count, CFU/g          | ≤ 100  |                 |                 | <10          |
| 20.   | * E.coli, CFU/g                          | Not detected   |                 |                 | Complies     |
| 21.   | * Staphylococcus Aureus, CFU/g           | Not detected   |                 |                 | Complies     |
| 22.   | * Pseudomonas Aeruginosa, CFU/g          | Not detected   |                 |                 | Complies     |
| 23.   | * Salmonella, CFU/g                      | Not detected   |                 |                 | Complies     |
| Note: The above tests with * are performed randomly.  |  |  |                 |                 |              |
| Conclusion: Material meets the requirement for Povidone in USP41.                               |  |  |                 |                 |              |
| Completed by: Wu Linqian  |  | Signature: <i>Wu Linqian</i>   |                 | Date: 25/3/2021 |              |
| QC Manager: Tong Mengxin  |  | Signature: <i>Tong Mengxin</i>   |                 | Date: 25/3/2021 |              |
| Released by QA Manager: Zhang Ming  |  | Signature: <i>Zhang Ming</i>   |                 | Date: 25/3/2021 |              |
| Factory address: No.16 Luyin Road, Hi-Tech Industrial Zone, Quzhou, Zhejiang, 324004 P.R. China |  |  |                 |                 |              |

## Lampiran 7. CoA Tween 80

### INDUSTRIA CHIMICA PANZERI S.r.l.

#### CERTIFICATO DI ANALISI CERTIFICATE OF ANALYSIS

**Prodotto** : LAUROPAN T/80  
*Product name*

**N. Lotto** : 49911  
*Batch Number*

Data produzione: 06 / 2023      Data scadenza : 06 / 2025  
*Manufacturing date*                      *Expiry date*

| DATI CARATTERISTICI<br>Characteristic | VALORI STANDARD<br>Specification | VALORI RICONTRATI<br>Results | NS. REF.<br>Out-ref. | U. MISURA<br>Unit |
|---------------------------------------|----------------------------------|------------------------------|----------------------|-------------------|
| Aspetto a 30°C                        | liquido limpido                  | liquido limpido              | ICP001               |                   |
| Colore in GARDNER                     | 0,00-8,00                        | 3,70                         | ICP002               | GARDNER           |
| % Acqua (K.F.)                        | 0,00-3,00                        | 2,51                         | ICP003               | %                 |
| N. Acidità                            | 0,00-2,00                        | 1,90                         | ICP004               | mg. KOH/gr        |
| N. Ossidrie                           | 65,00-80,00                      | 77,00                        | ICP052               | mg. KOH/gr        |
| N. Saponificazione                    | 45,00-55,00                      | 48,00                        | ICP051               | mg. KOH/gr        |
| ph in acqua distillata sol. 5%        | 6,00-8,00                        | 6,19                         | ICP008               |                   |
| Odore                                 | Tenue                            | Tenue                        | ICP010               |                   |

## Lampiran 8. CoA Avicel pH 102

**SIGACHI**  
AN ISO 9001:2015 CERTIFIED ORGANIZATION

Factory Address: Plot No. Z-16, Dahaj SEZ, Part-1, Dahaj, Dist. Bharuch, Gujarat-382120, India

**CERTIFICATE OF ANALYSIS**

|   |                                |
|---|--------------------------------|
| Product : MICROCRYSTALLINE CELLULOSE USP-NF | Quantity : 3000 Kg             |
| Batch No. : SD22110317                      | Sl. No. of bags : 8167 to 8316 |
| Grade : SCM                                 | Mfg. Date : 16.11.2022         |
| Consignee :                                 | Expiry Date : 15.11.2027       |

**HiCel™**

| Sr. No.   | CHARACTERISTICS                     | SPECIFICATIONS  | RESULTS          | METHOD REFERENCE |    |
|---|-------------------------------------|---|------------------|------------------|----|
| <b>A. CHEMICAL TESTS:</b>   |                                     |   |                  |                  |    |
| 1.  | Description                         | White or almost white, Fine or granular powder. It consists of free flowing, non fibrous particles.                             |                  |                  |    |
| 2.  | Solubility                          | Practically insoluble in sodium hydroxide solution (1 in 20); insoluble in water, in dilute acids and in most-organic solvents. |                  |                  |    |
| 3.  | Identification                      | 1. The substance becomes violet-blue with iodinated Zinc Chloride Solution.   | Complex          | NF               |    |
|   |                                     | 2. The degree of Polymerization should not be more than 350   | 237.8            | NF               |    |
| 4.  | pH                                  | 5.0 - 7.5   | 6.57             | USP-NF           |    |
| 5.  | Conductivity                        | < 75 µs/cm  | 63.4µs/cm        | USP-NF           |    |
| 6.  | Ether Soluble Substance             | < 0.05 %  | 0.02%            | NF               |    |
| 7.  | Water Soluble Substance             | < 0.25 %  | 0.16%            | NF               |    |
| 8.  | Heavy metals                        | < 10 ppm  | Complex          | USP              |    |
| 9.  | Loss on drying§                     | 3.0 - 5.0%  | 4.45%            | USP-NF           |    |
| 10.   | Residue on Ignition                 | < 0.10 %  | 0.06%            | USP              |    |
| 11.   | Residual Solvents                   | §   | —                | USP-NF           |    |
| <b>B. PHYSICAL TESTS:</b>   |                                     |   |                  |                  |    |
| 12.   | Bulk Density                        | Unrapped  | 0.28 - 0.34 g/cc | 0.30g/cc         | NF |
| 13.   | Sieve Analysis                      | (*) 60 Mesh   | < 8.0 %          | 5.10%            | H  |
|   |                                     | (*) 200Mesh   | > 45.0%          | 59.20%           |    |
| <b>C. MICROBIAL TESTS:</b>  |                                     |   |                  |                  |    |
| 14.   | Total Aerobic Microbial count,      | < 1000 CFU / g  | < 40             | USP              |    |
| 15.   | Total combined Molds & Yeasts Count | < 100 CFU / g.  | < 20             |                  |    |
| 16.   | Escherichia coli                    | Absent in 1 g.  | Absent           |                  |    |
| 17.   | Salmonella species                  | Absent in 10 g.   | Absent           |                  |    |
| 18.   | Staphylococcus aureus               | Absent in 1 g.  | Absent           |                  |    |
| 19.   | Pseudomonas aeruginosa              | Absent in 1 g.  | Absent           |                  |    |
| <b>OPINION:</b>   |                                     |   |                  |                  |    |
| <p>The above product batch complies as per the monograph of USP41-NF361.H. § Not applicable. The raw materials, manufacturing process, and product do not contain any of the solvents listed in Residual Solvents (P, Eur &lt;5.4&gt;, USP&lt;487&gt;).</p> <p>¶ Limit is stringent than pharmacopoeia monograph<br/>Storage: Store protected from light and moisture.</p> <p style="text-align: right;">Approved by<br/>General Manager<br/>QA &amp; RA</p> <p style="text-align: center;">Sgt. Muhammad Roshid Muzare, S.Farm<br/>446.94/SIPA/74-OPMPTSP/2022</p> |                                     |   |                  |                  |    |

**Corporate Office: SIGACHI INDUSTRIES LIMITED**

#229/1 & 90, 4<sup>th</sup> Floor, Kalyan's Tulashram Chamber's, Madhapur, Hyderabad-500 049, Telangana State, India.  
Tel: +91-80-40114874 / 75 / 76, • Email: customerscare@sigachi.com, • website: www.sigachi.com

16/11/22

## Lampiran 9. CoA Aerosil



Product information

## AEROSIL® 200 Pharma

Colloidal silicon dioxide

## Characteristic physico-chemical data

| Properties and test methods   | Unit              | Value        |
|---|-------------------|--------------|
| Specific surface area (BET)   | m <sup>2</sup> /g | 175 - 225    |
| pH value<br>in 4% dispersion,<br>tested according to Ph. Eur., USP/NF, JP                     |                   | 3.5 - 5.5    |
| Loss on drying (moisture)*<br>3 hours at 125 °C,<br>tested according to Ph. Eur., USP/NF, JP  | %                 | ≤ 1.5        |
| Tapped density*   | g/l               | approx. 50   |
| SiO <sub>2</sub> content<br>based on ignited material,<br>tested acc. to Ph. Eur., USP/NF, JP | %                 | > 99.8       |
| Al content<br>tested according to JP  |                   | pass         |
| Fe content<br>tested according to JP  | ppm               | ≤ 500        |
| Ca content<br>tested according to JP  |                   | pass         |
| As content<br>tested according to USP/NF, JP, JP  |                   | ≤ 8.0, ≤ 5.0 |
| Chloride<br>tested according to Ph. Eur., JP, JP  | ppm               | ≤ 250, ≤ 110 |
| Heavy Metals<br>tested according to Ph. Eur., JP, JP  | ppm               | ≤ 25, ≤ 40   |
| Residual Solvents<br>tested according to USP/NF   | ppm               | pass         |
| Volume Test<br>tested according to JP   | ml                | ≥ 70         |
| TAMC<br>tested according to USP   |                   | pass         |
| TYMC<br>tested according to USP   |                   | pass         |
| Gram-negative bacteria<br>tested according to USP   |                   | pass         |
| HACCP, FAMI-QS, IPEC/GMP  |                   | Yes          |

\* as plant  
The data represents typical values (no product specification)

AEROSIL® 200 Pharma is a high purity amorphous anhydrous colloidal silicon dioxide for use in pharmaceutical products which fulfills the analytical requirements of the currently valid versions of the European Pharmacopoeia (Ph. Eur.), United States Pharmacopoeia (USP/NF), Japanese Pharmacopoeia (JP) and Indian Pharmacopoeia (IP). It is tested and certified according to pharmacopoeia methods. It fulfills purity criteria of ES51 according to 231/2012 EU.

In our production location in Rheinfelden, Germany AEROSIL® 200 Pharma is manufactured and packaged according to IPEC/GMP and HACCP/FAMI-QS guidelines. The production and packaging process has been audited and fulfills the requirements of regulation EC No. 853/2004.

TAMC (total aerobic microbial count), TYMC (total combined yeast and mould count) and Gram-negative bacteria are tested on a regular basis acc. to USP and IP.

## Applications and properties

## Applications

- Pharmacy, all types of dosage forms
- Food
- Feed

## Properties


- Free flow and anti-caking agent to improve powder properties
- Improves tablet properties such as hardness and stability
- Used as viscosity increasing agent to thicken and thixotropic liquids
- Desiccant for moisture-sensitive actives
- Improves distribution of active pharmaceutical ingredients
- Used as anti-caking, thickening and anti-sticking agent
- High purity, low humidity content
- No influence on taste
- Does not alter natural colour of powder formulations



**Lampiran 10.** Biaya dan Anggaran

| NO | NAMA ALAT   | UKURAN   | JUMLAH  | KONDISI |       |
|----|---|----------|---------|---------|-------|
|    |   |          |         | AWAL    | AKHIR |
| 1. | Peminjaman laboratorium biologi farmasi                           | 1 bulan  | 400.000 | Baik    | Baik  |
| 2. | Rotary evaporator   | 12 hari  | 600.000 | Baik    | Baik  |
| 3. | Oven  | 12 hari  | 300.000 | Baik    | Baik  |
| 4. | Alumunium foil  | 2 x 30cm | 30.000  | Baik    | Baik  |
| 5. | Timbangan analitik  | 15 hari  | 150.000 | Baik    | Baik  |
| 6. | One set beakker glass, gelas ukur, pipet tetes, corong, labu ukur | 1 bulan  | 100.000 | Baik    | Baik  |
| 7. | Jasa Laboran  | 1 bulan  | 300.000 | -       | -     |



### Lampiran 11. Proses Pembuatan Simplisia




| Proses Pembuatan   | Gambar   |
|--|--|
| <p>Memetik daun genitri (<i>Elaeocarpus ganitrus</i>) yang masih segar dari daerah Malang, Jawa Timur</p>                                    |    |
| <p>Mencuci daun genitri dengan menggunakan air mengalir untuk menghilangkan kotoran yang melekat pada simplisia daun genitri</p>             |   |
| <p>Perajangan bahan simplisia dilakukan untuk mempermudah pengeringan dan penghalusan</p>  |  |
| <p>Mengeringkan daun genitri dengan cara diangin-anginkan agar tidak terkena sinar matahari secara langsung dan menggunakan bantuan oven</p> |  |





|  |  |
|--|--|
|  |    |
| <p>Menghaluskan simplisia daun genitri yang sudah kering</p>                     |   |
| <p>Mengayak serbuk simplisia daun genitri menggunakan bantuan ayakan mesh 60</p> |  |





### Lampiran 12. Proses Ekstraksi

| No | Proses Pembuatan | Gambar |
|----|------------------|--------|
|----|------------------|--------|










|    |  |   |
|----|--|---|
| 1. | Menimbang serbuk simplisia daun genitri ( <i>Elaeocarpus ganitrus</i> ) sebanyak 2kg menggunakan timbangan     |    |
| 2. | Proses perendaman serbuk simplisia daun genitri ( <i>Elaeocarpus ganitrus</i> ) menggunakan pelarut etanol 96% |   |
| 3. | Proses pengadukan serbuk simplisia daun genitri ( <i>Elaeocarpus ganitrus</i> )                                |  |

|    |   |   |
|----|---|---|
| 4. | Proses penyaringan hasil rendaman simplisia daun genitri ( <i>Elaeocarpus ganitrus</i> ) menggunakan alat bantu berupa <i>vacum</i> . |    |
| 5. | Proses ekstraksi menggunakan bantuan alat <i>rotary evaporator</i> dengan suhu 50°C dengan kecepatan 70rpm                            |   |
| 6. | Proses pemindahan ekstrak dari <i>rotary evaporator</i> ke cawan petri, kemudian di masukkan ke dalam oven.                           |  |
| 7. | Proses penguapan sisa pelarut didalam ekstrak menggunakan bantuan oven  |  |

|     |  |   |
|-----|--|---|
| 8.  | Proses pengemasan ekstrak kedalam wadah kaca yang tertutup baik dan pemberian label pada ekstrak yang sudah jadi |    |
|     | Proses pemindahan ekstrak dari <i>rotary evaporator</i> ke cawan petri, kemudian di masukkan ke dalam oven.      |   |
| 9.  | Proses penguapan sisa pelarut didalam ekstrak menggunakan bantuan oven   |  |
| 10. | Proses pengemasan ekstrak kedalam wadah kaca yang tertutup baik dan pemberian label pada ekstrak yang sudah jadi |  |

**Lampiran 13. Pembuatan Granul**

| Proses Pembuatan  | Gambar   |
|---|--|
| Menimbang ekstrak etanol 96% daun genitri <i>elaecarpus ganitrus</i> sebanyak 10gram, untuk masing-masing formulasi |    |
| Menimbang avicel pH 102 7gram, untuk setiap formulasi   |   |
| Menimbang laktosa sebanyak 70gram untuk formulasi 1, 2 dan 3  |  |

|   |  |
|---|--|
| <p>Timbang tween 80 2ml untuk masing-masing formulasi</p>         |    |
| <p>Timbang PVP sebanyak 10 gram untuk masing masing formulasi</p> |   |
| <p>Timbang Aerosil sebanyak 0,5 gram untuk formulasi 2 dan 3</p>  |  |
| <p>Timbang talkum sebanyak 2 gram, untuk formulasi 1 dan 3</p>    |  |

|  |  |
|--|--|
| <p>Timbang Mg.Stearat sebanyak 1 gram untuk formulasi 1 dan 3</p>  |    |
| <p>Ekstrak etanol 96% daun genitri yang sebanyak 10gram dimasukkan ke dalam mortir kemudian ditambahkan surfaktan tween 80, lalu diaduk ad homogen</p> |    |
| <p>Tambahkan laktosa, kemudian aduk ad homogen</p>   |  |
| <p>Tambahkan avicel pH 102, kemudian aduk ad homogen</p>   |  |

Tambahkan bahan pengikat berupa PVP yang sudah di larutkan dengan etanol 96% sebanyak 15 ml, kemudian aduk ad homogen



Tambahkan talkum dan magnesium stearat untuk formulasi 1, aerosil untuk formulasi 2 dan kombinasi talkum dengan mg sterat serta aerosil untuk formulasi 3, kemudian di aduk ad homogen



(Formulasi 1)





( Formulasi 2 )








(Formulasi 3)














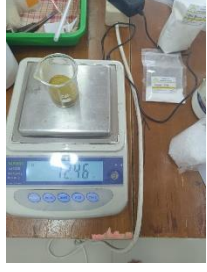
|   |   |
|---|---|
| <p>Ayak masing-masing formulasi dengan ayakan mesh 18, kemudian masukkan ke dalam oven dengan suhu 40°C selama 8jam</p> |   |
| <p>Ayak masing-masing formulasi yang sudah kering menggunakan ayakan mesh 14, kemudian dilakukan evaluasi</p>           |  |









**Lampiran 14. Proses Evaluasi**




| Proses Evaluasi  | Formulasi              | Gambar  |
|--|------------------------|---|
| <p>Uji <i>moisture content</i>, sediaan ditimbang sebanyak 5 gram kemudian dimasukkan kedalam alat moisture analyzer</p> | <p>Formulasi<br/>1</p> | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>(Replikasi 1)</p> </div> <div style="text-align: center;">  <p>(Replikasi 2)</p> </div> </div> <div style="text-align: center; margin-top: 20px;">  <p>(Replikasi 3)</p> </div> |
|  | <p>Formulasi<br/>2</p> | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>(Replikasi 1)</p> </div> <div style="text-align: center;">  <p>(Replikasi 3)</p> </div> </div>   |

|  |                        |  |
|--|------------------------|--|
|  | <p>Formulasi<br/>3</p> |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p>     |
| <p>Uji presentase <i>fines</i>, sediaan ditimbang sebanyak 50 gram kemudian dimasukkan kedalam ayakan mesh 100 kemudian diayak selama 20 menit</p> | <p>Formulasi<br/>1</p> |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p> |
|  | <p>Formulasi<br/>2</p> |  <p>(Replikasi 1)</p>  |

|  |                |  |
|--|----------------|--|
|  |                |  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p>  |
|  | Formulasi<br>3 |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p> |

|  |                        |  |
|--|------------------------|--|
| <p>Uji kecepatan alir dan sudut diam, sediaan ditimbang sebanyak 50 gram kemudian dimasukkan ke dalam <i>flow tester</i> lalu dilihat kecepatan alirnya menggunakan bantuan stopwatch kemudian diukur sudut diam granul.</p> | <p>Formulasi<br/>1</p> |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p> |
|--|------------------------|--|

|  |                        |  |
|--|------------------------|--|
|  | <p>Formulasi<br/>2</p> |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p> |
|--|------------------------|--|

|  |                        |  |
|--|------------------------|--|
|  | <p>Formulasi<br/>3</p> |  <p>(Replikasi 1)</p>  <p>(Replikasi 2)</p>  <p>(Replikasi 3)</p> |
|--|------------------------|--|

**Lampiran 15. Perhitungan Bahan**

| <b>No</b> | <b>Nama Bahan</b>    | <b>Perhitungan</b>  |
|-----------|----------------------|---|
| 1         | Ekstrak daun genitri | $\frac{10}{100} \times 500 = 50 \times 200 = 10.000 \text{ mg} = 10 \text{ gram}$ |
| 2         | Laktosa              | $\frac{70}{100} \times 500 = 350 \times 200 = 70.000\text{mg} = 70\text{gram}$    |
| 3         | Avicel pH 102        | $\frac{7}{100} \times 500 = 35 \times 200 = 7000 \text{ mg} = 7 \text{ gram}$     |
| 4         | PVP K-30             | $\frac{10}{100} \times 500 = 50 \times 200 = 10.000 \text{ mg} = 10 \text{ gram}$ |
| 5         | Aerosil              | $\frac{0,5}{100} \times 500 = 2,5 \times 200 = 500\text{mg} = 0,5 \text{ gram}$   |
| 6         | Talkum               | $\frac{2}{100} \times 500 = 10 \times 200 = 2000\text{mg} = 2 \text{ gram}$       |
| 7         | Magnesium stearat    | $\frac{1}{100} \times 500 = 5 \times 200 = 1000\text{mg} = 1 \text{ gram}$        |
| 8         | Nipagin              | $\frac{0,01}{100} \times 500 = 10 \text{ mg} = 0,01 \text{ gram}$                 |

**Lampiran 16.** Perhitungan Hasil Evaluasi

| No | Nama Bahan     | Formulasi   | Perhitungan  |
|----|----------------|-------------|--|
| 1  | Kecepatan Alir | Formulasi 1 | Replikasi 1<br>Kecepatan alir : $\frac{50 \text{ gram}}{3,66} =$<br>13,66g/detik<br><br>Replikasi 2<br>Kecepatan alir : $\frac{50 \text{ gram}}{3,47} =$<br>14,40g/detik<br><br>Replikasi 3<br>Kecepatan alir : $\frac{50 \text{ gram}}{3,63 \text{ detik}} =$<br>13,77g/detik |
|    |                | Formulasi 2 | Replikasi 1<br>Kecepatan alir : $\frac{50 \text{ gram}}{4,38} =$<br>11,38g/detik<br><br>Replikasi 2<br>Kecepatan alir : $\frac{50 \text{ gram}}{4,47} =$<br>11,18g/detik<br><br>Replikasi 3<br>Kecepatan alir : $\frac{50 \text{ gram}}{4,44} =$<br>11,26g/detik               |
|    |                | Formulasi 3 | Replikasi 1<br>Kecepatan alir : $\frac{50 \text{ gram}}{2,63} =$<br>19,011g/detik<br><br>Replikasi 2<br>Kecepatan alir : $\frac{50 \text{ gram}}{2,78} =$<br>17,98g/detik<br><br>Replikasi 3<br>Kecepatan alir : $\frac{50 \text{ gram}}{2,59} =$<br>19,30g/detik              |



|   |              |             |   |
|---|--------------|-------------|---|
| 2 | Sudut Diam   | Formulasi 1 | Replikasi 1<br>$\alpha = \frac{2,8}{4,95} = 29,49^\circ$<br><br>Replikasi 2<br>$\alpha = \frac{2,6}{5} = 27,47^\circ$<br><br>Replikasi 3<br>$\alpha = \frac{2,4}{5,15} = 24,98^\circ$ |
|   |              | Formulasi 2 | Replikasi 1<br>$\alpha = \frac{2,9}{5,15} = 29,38^\circ$<br><br>Replikasi 2<br>$\alpha = \frac{2,5}{5,15} = 25,89^\circ$<br><br>Replikasi 3<br>$\alpha = \frac{3}{5} = 30,96^\circ$   |
|   |              | Formulasi 3 | Replikasi 1<br>$\alpha = \frac{2,3}{5} = 24,70^\circ$<br><br>Replikasi 2<br>$\alpha = \frac{2,6}{5} = 27,47^\circ$<br><br>Replikasi 3<br>$\alpha = \frac{2,5}{5} = 26,56^\circ$       |
| 3 | <i>Fines</i> | Formulasi 1 | Replikasi 1<br>$\%Fines = \frac{2,58}{50} \times 100\% = 0,056\%$<br><br>Replikasi 2<br>$\%Fines = \frac{2,40}{50} \times 100\% = 0,048\%$  |

|  |             |  |
|--|-------------|--|
|  |             | <p>Replikasi 3</p> $\%Fines = \frac{1,73}{50} \times 100\% = 0,0346\%$   |
|  | Formulasi 2 | <p>Replikasi 1</p> $\%Fines = \frac{2,29}{50} \times 100\% = 0,0450\%$ <p>Replikasi 2</p> $\%Fines = \frac{2,20}{50} \times 100\% = 0,44$ <p>Replikasi 3</p> $\%Fines = \frac{0,97}{50} \times 100\% = 0,0194$   |
|  | Formulasi 3 | <p>Replikasi 1</p> $\%Fines = \frac{3,78}{50} \times 100\% = 0,756\%$ <p>Replikasi 1</p> $\%Fines = \frac{2,50}{50} \times 100\% = 0,05\%$ <p>Replikasi 1</p> $\%Fines = \frac{2,15}{50} \times 100\% = 0,043\%$ |

## Lampiran 17. Analisis Statistik

### 1. Moisture content

|    |           | Tests of Normality              |    |      |              |    |       |
|----|-----------|---------------------------------|----|------|--------------|----|-------|
|    |           | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |       |
|    | FORMULASI | Statistic                       | df | Sig. | Statistic    | df | Sig.  |
| MC | FORMULASI | .182                            | 3  | .    | .999         | 3  | .938  |
|    | FORMULASI | .175                            | 3  | .    | 1.000        | 3  | 1.000 |
|    | FORMULASI | .237                            | 3  | .    | .977         | 3  | .707  |

a. Lilliefors Significance Correction

|    |                                      | Test of Homogeneity of Variances |     |       |      |  |
|----|--------------------------------------|----------------------------------|-----|-------|------|--|
|    |                                      | Levene Statistic                 | df1 | df2   | Sig. |  |
| MC | Based on Mean                        | .482                             | 2   | 6     | .640 |  |
|    | Based on Median                      | .423                             | 2   | 6     | .673 |  |
|    | Based on Median and with adjusted df | .423                             | 2   | 4.684 | .678 |  |
|    | Based on trimmed mean                | .479                             | 2   | 6     | .641 |  |

### ANOVA

| MC             |                |    |             |       |      |
|----------------|----------------|----|-------------|-------|------|
|                | Sum of Squares | df | Mean Square | F     | Sig. |
| Between Groups | 1.234          | 2  | .617        | 2.850 | .135 |
| Within Groups  | 1.299          | 6  | .217        |       |      |
| Total          | 2.534          | 8  |             |       |      |

### 2. Fines

|       |           | Tests of Normality              |    |      |              |    |      |
|-------|-----------|---------------------------------|----|------|--------------|----|------|
|       |           | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |      |
|       | FORMULASI | Statistic                       | df | Sig. | Statistic    | df | Sig. |
| FINES | FOEMULASI | .233                            | 3  | .    | .979         | 3  | .724 |

|           |      |   |   |      |   |      |
|-----------|------|---|---|------|---|------|
| FORMULASI | .373 | 3 | . | .779 | 3 | .066 |
| FORMULASI | .344 | 3 | . | .841 | 3 | .217 |

a. Lilliefors Significance Correction

### Test of Homogeneity of Variances

|       |                                      | Levene Statistic | df1 | df2   | Sig. |
|-------|--------------------------------------|------------------|-----|-------|------|
| FINES | Based on Mean                        | .666             | 2   | 6     | .548 |
|       | Based on Median                      | .077             | 2   | 6     | .927 |
|       | Based on Median and with adjusted df | .077             | 2   | 4.885 | .927 |
|       | Based on trimmed mean                | .578             | 2   | 6     | .590 |

### ANOVA

FINES

|                | Sum of Squares | df | Mean Square | F     | Sig. |
|----------------|----------------|----|-------------|-------|------|
| Between Groups | .001           | 2  | .000        | 1.457 | .305 |
| Within Groups  | .001           | 6  | .000        |       |      |
| Total          | .002           | 8  |             |       |      |

### Tests of Normality

|      | FORMULASI | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |      |
|------|-----------|---------------------------------|----|------|--------------|----|------|
|      |           | Statistic                       | df | Sig. | Statistic    | df | Sig. |
| ALIR | Formulasi | .236                            | 3  | .    | .977         | 3  | .708 |
|      | Formulasi | .219                            | 3  | .    | .987         | 3  | .780 |
|      | Formulasi | .328                            | 3  | .    | .871         | 3  | .298 |

a. Lilliefors Significance Correction

### 3. Kecepatan Alir

### Test of Homogeneity of Variances

|      |                                      | Levene Statistic | df1 | df2   | Sig. |
|------|--------------------------------------|------------------|-----|-------|------|
| ALIR | Based on Mean                        | 8.158            | 2   | 6     | .019 |
|      | Based on Median                      | 1.092            | 2   | 6     | .394 |
|      | Based on Median and with adjusted df | 1.092            | 2   | 2.153 | .470 |
|      | Based on trimmed mean                | 7.083            | 2   | 6     | .026 |

### ANOVA

ALIR

|                | Sum of Squares | df | Mean Square | F       | Sig. |
|----------------|----------------|----|-------------|---------|------|
| Between Groups | 88.577         | 2  | 44.288      | 249.137 | .000 |
| Within Groups  | 1.067          | 6  | .178        |         |      |
| Total          | 89.643         | 8  |             |         |      |

#### 4. Sudut Diam

### Tests of Normality

|       | FORMULASI | Kolmogorov-Smirnov <sup>a</sup> |    |      | Shapiro-Wilk |    |      |
|-------|-----------|---------------------------------|----|------|--------------|----|------|
|       |           | Statistic                       | df | Sig. | Statistic    | df | Sig. |
| SUDUT | 1         | .194                            | 3  | .    | .996         | 3  | .885 |
|       | 2         | .264                            | 3  | .    | .955         | 3  | .591 |
|       | 3         | .255                            | 3  | .    | .962         | 3  | .627 |

a. Lilliefors Significance Correction

### Test of Homogeneity of Variances

|       |                                      | Levene Statistic | df1 | df2   | Sig. |
|-------|--------------------------------------|------------------|-----|-------|------|
| SUDUT | Based on Mean                        | .547             | 2   | 6     | .605 |
|       | Based on Median                      | .254             | 2   | 6     | .784 |
|       | Based on Median and with adjusted df | .254             | 2   | 4.893 | .786 |
|       | Based on trimmed mean                | .524             | 2   | 6     | .617 |

**ANOVA**

SUDUT

|                | Sum of Squares | df | Mean Square | F     | Sig. |
|----------------|----------------|----|-------------|-------|------|
| Between Groups | 9.440          | 2  | 4.720       | 1.024 | .414 |
| Within Groups  | 27.654         | 6  | 4.609       |       |      |
| Total          | 37.094         | 8  |             |       |      |

## Lampiran 18. Analisis Standar Deviasi

### 1. Formulasi 1

#### Descriptive Statistics

|                    | N | Minimum | Maximum | Mean    | Std. Deviation |
|--------------------|---|---------|---------|---------|----------------|
| KEC. ALIR          | 3 | 13.66   | 14.40   | 13.9433 | .39929         |
| Sudut Diam         | 3 | 24.98   | 29.49   | 27.3133 | 2.25908        |
| MC                 | 3 | 1.33    | 2.58    | 1.9667  | .62533         |
| Fines              | 3 | .0346   | .0560   | .046200 | .0108130       |
| Valid N (listwise) | 3 |         |         |         |                |

### 2. Formulasi 2

#### Descriptive Statistics

|                    | N | Minimum | Maximum | Mean    | Std. Deviation |
|--------------------|---|---------|---------|---------|----------------|
| Alir               | 3 | 11.18   | 11.38   | 11.2733 | .10066         |
| SD                 | 3 | 25.89   | 30.96   | 28.7433 | 2.59427        |
| MC                 | 3 | 2.13    | 2.85    | 2.4900  | .36000         |
| fines              | 3 | .0194   | .0450   | .036133 | .0145001       |
| Valid N (listwise) | 3 |         |         |         |                |

### 3. Formulasi 3

#### Descriptive Statistics

|                    | N | Minimum | Maximum | Mean    | Std. Deviation |
|--------------------|---|---------|---------|---------|----------------|
| ALIR               | 3 | 17.98   | 19.30   | 18.7867 | .70720         |
| SD                 | 3 | 24.70   | 27.47   | 26.2433 | 1.41189        |
| MC                 | 3 | 1.20    | 1.91    | 1.5867  | .35921         |
| FINES              | 3 | .0430   | .0756   | .056200 | .0171616       |
| Valid N (listwise) | 3 |         |         |         |                |

**Lampiran 19. Daftar Riwayat Hidup****RIWAYAT HIDUP**

Eka Salma Firdausi Nur Yumaheka di lahirkan di Sukoharjo, Provinsi Jawa Tengah pada 1 Agustus 2002. Anak pertama dari 3 bersaudara dari pasangan Bapak Sjafrri Yumaheka dan Ibu Tri Wulandari. Pendidikan Sekolah Dasar di SDN Jogorogo 2 Lulus pada tahun 2014. Sekolah Menengah Pertama di SMPN 1 Jogorogo lulus pada tahun 2017 dan Sekolah Menengah Atas di SMK Al-Islam Pehnongko lulus pada tahun 2020. Pendidikan berikutnya ditempuh di Program Studi Farmasi, Fakultas Ilmu Kesehatan dan Sains, Universitas PGRI Madiun semasa mahasiswa pernah mengikuti UKM Kewirausahaan dan Himpunan Mahasiswa Program Studi Farmasi (PHARDENTION).



